

Fitting a Ballrace to the JK Products Aluminium Hawk Endbell.



Ballrace rebate

The endbell is designed to accept a 5mm x 2mm unflanged ballrace.

The rebate in which the ballrace fits is designed to be a tight fit. It may be the case that the anodising process has reduced the diameter of the rebate slightly, to the point where the bearing fit is too tight.

If this is the case, the Bearing "rebate" should be gently cleaned out **by hand** using a 5mm end mill or drill bit prior to fitting the bearing.

If the rebate is a slightly loose fit, the bearing should be located with Loctite to ensure a correct fit.



Ballrace seats in the rebate and bottoms on the outer flange.

